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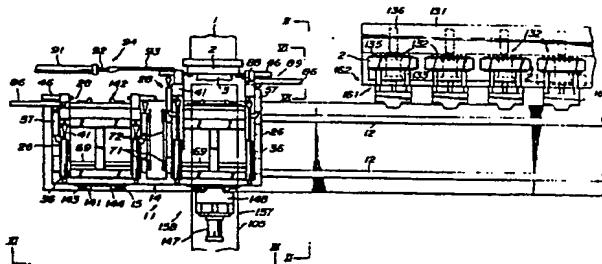
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(54) Die assembly exchanging apparatus for extruder.

(57) An apparatus (11) for exchanging die assemblies (2) for extruding a material from an extruder (1) comprises a carriage (14) on an extruding side of the extruder, carriage moving means (23) for moving the carriage in longitudinal directions along rails (12) perpendicular to an extruding direction of the material, two grasping units (28) supported on the carriage on the right and left sides, grasping unit moving means (36) for moving the grasping units in traverse directions parallel with the extruding direction, respectively, grasping unit vertical moving means (66) for moving the grasping units in vertical directions perpendicular to the longitudinal and traverse directions, respectively, and a plurality of storing stands (132) spaced apart from each other in the longitudinal direction for storing various kinds of die assemblies. Each of the grasping units extends in the vertical direction and has a pair of arms (41) provided with grasping means (51) for grasping one of the die assemblies.

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FIG.-1





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